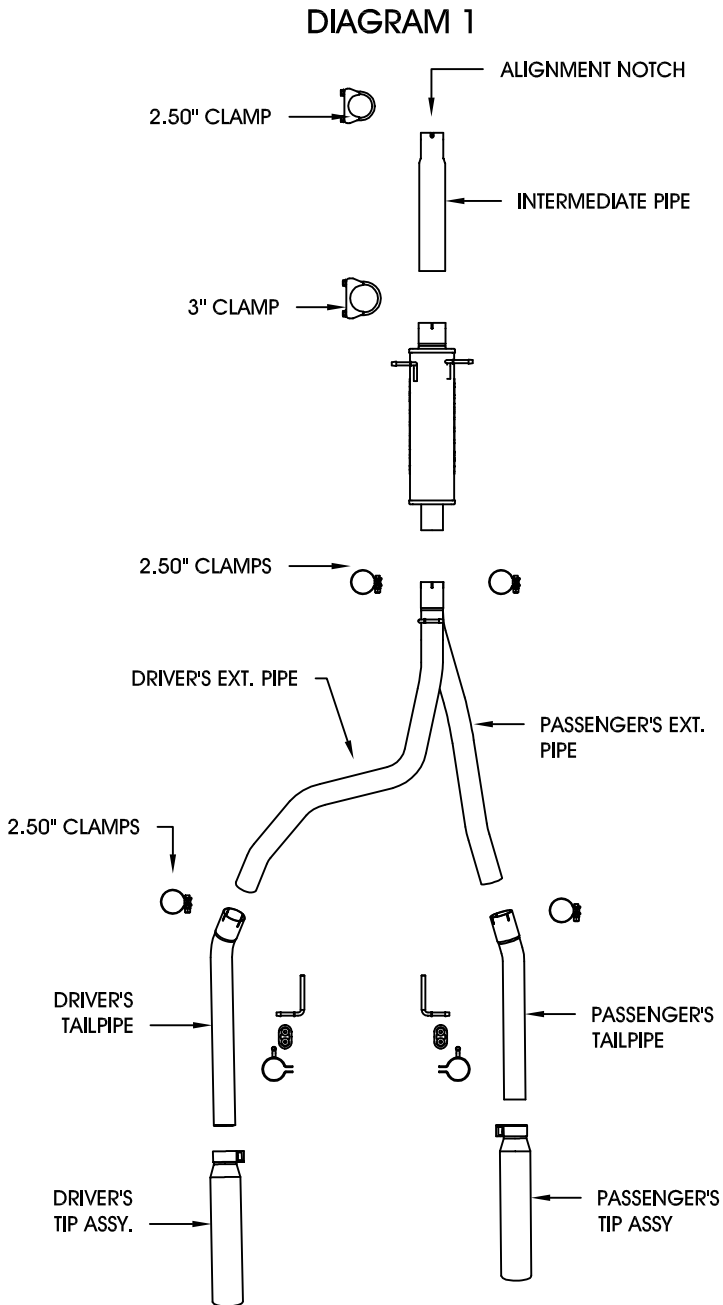


1997-1999 DODGE DAKOTA - V6 3.9L, V8 5.9L, EXT. CAB SHORT BED



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Note: MAGNAFLOW Performance dual exit truck systems are designed to fit stock-height vehicles with OEM hitches and spare wheel and tire combos. Vehicles with aftermarket components such as trailer hitches, larger spare wheel and tire, or ride height changes may require modification of the exhaust system for a proper fit and finish.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, remove the clamps attaching the muffler to the catalytic converter, and the tailpipe to the muffler. Remove the tailpipe from the OEM rubber insulators and extract it from the vehicle. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system. Remove the muffler from the OEM rubber insulators in the same fashion.

Step 2: Install the new intermediate pipe by fastening it to the catalytic converter using one of the supplied 2.50" clamps, making sure the alignment notch is lined up around the peg on the catalytic converter (Leave all clamps and fasteners loose for final adjustment of the complete system). Fit the muffler to the intermediate pipe using the supplied 3.00" clamp and by fitting the welded hangers into the OEM rubber insulators. Install the threaded hangers and new rubber insulators in the pre-drilled holes on the frame as shown in Diagram 2. Fasten the hanger clamps to the tailpipes utilizing the supplied 5/16" fasteners before installing the tailpipes. Fit both extension pipes to the rear of the muffler using 2.50" clamps as shown in Diagram 1 (The driver's side extension goes on the top muffler outlet and the passenger's extension pipe goes on the lower muffler outlet). You can now install the tailpipes and adjust them for height using the threaded hangers and the remaining 2.50" clamps. Adjustable tips are provided to fit a variety of aftermarket bumpers and rollpans. Once a final position is chosen for the tips, it is recommended to have them welded to the tailpipes.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

1997-1999 DODGE DAKOTA - V6 3.9L, V8 5.2/5.9L, EXT. CAB SHORT BED

DIAGRAM 2



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Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent exhaust leaks (Approximately 65 ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.