

1964-1967 GM A-BODY 3" (CHEVY CHEVELLE, PONTIAC GTO, BUICK SKYLARK)

Note: This system is designed to work with OEM-style exhaust manifolds, or tubular headers. Due to the various applications possible, some modification and welding is required for a proper fit and finish.

Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation)

Disconnect the battery before removal of the existing exhaust system. Remove the existing exhaust system from the exhaust manifolds / headers. Some systems may need to be cut for removal. Take notice of axle position and brake line position.

Step 2: Remove OEM muffler body hangers, using a 1/2" drill bit. Enlarge the holes as shown in diagram B. Using the supplied nuts, place the hanger in the hole and snug the nuts in place as shown in diagram C. Install the supplied rubber insulators and hang the mufflers in place.

Step 3: While the mufflers are hanging, install the tru-x scavenger pipe assembly. Be sure to orient the pipe to allow for drive shaft travel and to sit below e-brake cables. Using the supplied band clamps, snug the mufflers to the X and position the front inlet pipe extensions.

Step 4: Inlet pipe extensions can be cut on both ends to accommodate different header and manifold spreads, as shown in diagram D. From these pipes, header connectors flanges can be welded or custom manifold down pipes can be attached.

