

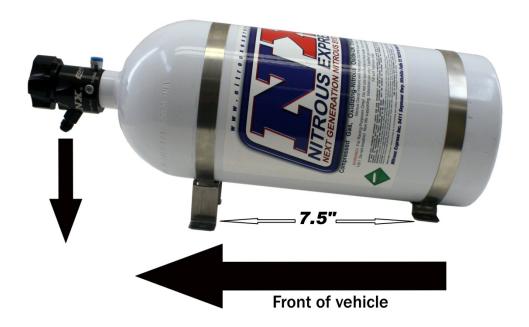
ELECTRONIC FUEL INJECTED 5.0 COYOTE PLATE SYSTEM INSTALLATION INSTRUCTIONS

Congratulations on the purchase of your Nitrous Express Coyote Plate system. Nitrous Express utilizes only the highest quality components designed for the use of liquid nitrous oxide. To properly utilize these specially designed components and obtain the trouble-free operation that this system is capable of producing, it is extremely important that you read all instructions carefully. Pay special attention to the important notes at the end of the installation steps and the tuning tips listed at the back of this instruction sheet. The NX Coyote Plate System is designed to operate with stock fuel pumps and no timing retards up to the 100 horsepower setting.

On all settings above 100 horsepower the following precautions should be observed:

- A. An extra capacity aftermarket fuel pump must be used, 250LPH Minimum
- B. High octane race type fuel, and/or timing retard must be used to prevent detonation.
- C. Increased strength internal engine components and high performance head gaskets may be required.
- D. Depending on compression and fuel quality timing retard may be necessary to prevent detonation. If you have an aftermarket ECU tuner that advances the stock timing, detonation could be a problem. These aftermarket tuners can compatible if higher octane fuel or NX Power Booster (PN # 16003) fuel additive is used. To insure proper system assembly and operation, carefully read the following installation procedures thoroughly before beginning. DO NOT use any sealer on flare connections, hose, or bottle connections. Use no other sealing compounds or Teflon tape. Excessive tightening of parts is not necessary, snug is tight enough. If it is necessary to remove a fitting installed with the red NX sealer heat must be applied to release the sealing agent. NOTE: Due to shipping restrictions all NX nitrous bottles arrive empty. Before beginning the installation the N2O bottle should be filled by a NX accredited filling station. For filling station locations log on to www.nitrousexpress.com. Before starting any installation procedures carefully disconnect the vehicle negative battery cable. If there is any question about this operation, consult the vehicle owner's manual!

ILLUSTRATION A MOUNTING THE BOTTLE:



MOUNTING THE BOTTLE: Slide bottle into bottle brackets. Use illustration A as a guide for proper alignment. Locate bottle assembly in a mounting area that will provide easy access to bottle valve for hose connection and bottle removal. Using the bottle unit as a pattern, mark and drill four 3/8" holes. Note: Before drilling holes be sure to check beneath the area being drilled for obstructions, fuel lines or fuel tank. Then secure unit to mounting surface. (Recommended minimum of four 5/16" grade five bolts). Align the bottle in the brackets so that the valve outlet is pointing downward to the mounting surface (see illustration A) and tighten the bottle bracket bolts. NOTE: This is VERY IMPORTANT so that internal siphon tube will pick up liquid nitrous.

ROUTING THE NITROUS FEED LINE:

NOTE: Place a piece of tape over the end of the hose to prevent debris from entering the feed line during the routing process.

The 18-foot S.H.O. nitrous feed line may be routed to the engine compartment either through the passenger compartment or under the vehicle. Route the line carefully to prevent the possibility of restricting nitrous flow. If routed under vehicle, locate and drill a 3/4 inch diameter hole in a suitable area near the bottle valve for the main line. Starting at the bottle nipple (Do not attach line to the bottle nipple yet) route the line to the engine compartment. Following the factory fuel lines is usually the best path. Note: Keep maximum clearance between all moving parts, suspension components and hot engine components, securing the supply line where possible ("Zip Ties" are the best for securing the feed line). Be especially careful of the feed line being near any "HOT" electrical leads, one small spark will destroy the Teflon liner causing a nitrous leak.

NOTE: The nitrous feedline has a -4AN nut for the bottle and a -3AN nut for the plate end, makes sure you DO NOT install backwards

ILLUSTRATION B MOUNTING THE NITROUS PLATE:



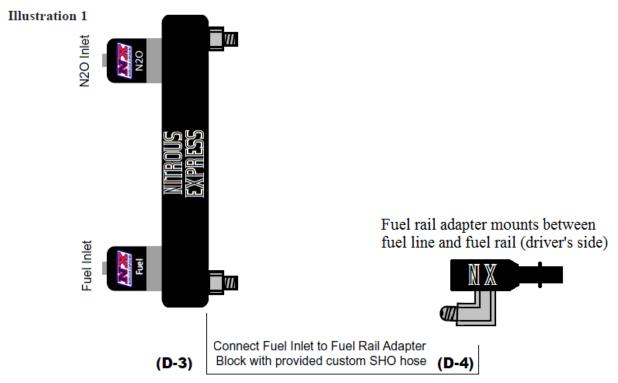
MOUNTING THE NITROUS PLATE

Before any modifications are made under the hood, we suggest that you make a diagram of all hoses wiring and linkages.

- 1. Pre-assemble the nitrous plate before you begin. Select the horsepower setting that you want to start with, insert the proper nitrous jet in the fitting marked "N2O" (CAUTION: You must always use a back-up wrench when tightening the nitrous or fuel fittings, failure to do so will void the system warranty!!!!!) Connect the blue stainless main feed line to the plate fitting. The nitrous fitting can be identified by the "N2O" marked on the top of the plate. Repeat this procedure for the fuel solenoid (the fuel fitting will be marked "FUEL"). NOTE: Always check each jet for obstructions before using.
- 2. Remove the throttle body.
- 3. The nitrous plate should be installed as shown. (See Illustration B) Fuel and nitrous fittings are to the rear. Using supplied O-ring gasket reinstall the throttle body in front of the nitrous plate and torque to factory specs using the provided hardware.

FUEL SUPPLY CONNECTION

WARNING: THE FUEL RAIL AND/OR FUEL LINES ARE UNDER HIGH PRESSURE. USE EXTREME CAUTION WHEN DISCONNECTING ANY FUEL LINE. QUICKLY COLLECT AND PROPERLY DISPOSE OF ANY EXCESS FUEL SPILLAGE.



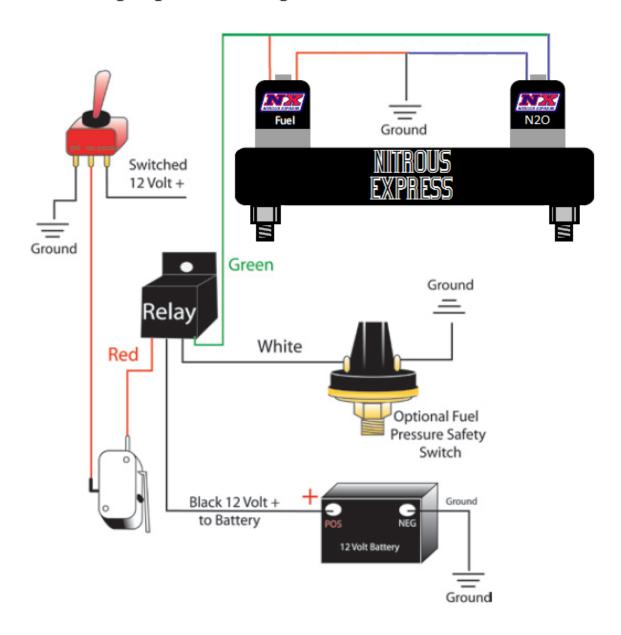
- 1. Install the supplied Fuel Rail Adapter on the driver's side fuel rail.
- 2. The Fuel Rail Adapter has 2-1/8npt holes. Install the 1/8xD-4 Fitting in one, and the 1/8npt hex plug in the other. NX Thread Sealer must be used on the pipe threads. DO NOT USE ON FLARE SIDE of fitting.
- 3. Install the desired jet in the Fuel fitting in the Plate. Connect Plate Fuel Fitting to the D-4 fitting in your Ford Fuel Rail Adapter.
- 4. For wide open throttle activation, position the WOT Switch under the accelerator pedal. (If using the optional TPS WOT module, connect the TPS module to either the BROWN or the GREEN/VIOLET wire on your TPS sensor at the throttle body.

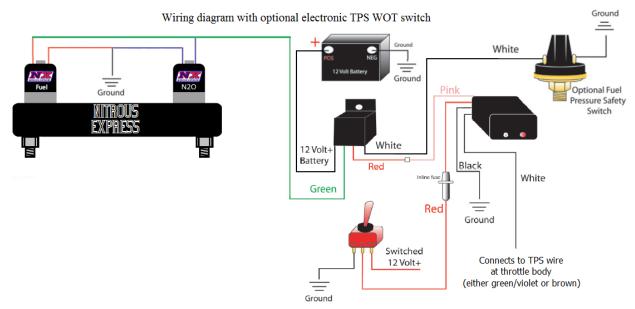
ELECTRICAL HOOK-UP

- 1. Mount the toggle (Arming) switch in a location that is within easy reach of and in plain sight of the driver.
- 2. Using 18-ga. Blue wire and connectors supplied in the switch kit, connect a HOT lead (12 VDC POSITIVE) to the "Power" terminal of the toggle switch. (Use 5 amp inline fuse if desired). This power source must be controlled by the ignition switch (See wiring Schematic).
- 3. Connect a grounded wire to the "Ground" terminal of the toggle.
- 4. The system is furnished with a universal wide-open throttle switch. This WOT micro-switch is designed to work with the universal mounting bracket. It's maximum capacity is 10 AMPS and should only be used to activate low amp draw accessories or in conjunction with a relay.
 - A. Assemble the micro-switch on the mounting bracket using the supplied 3/4" 4-40 bolts and nuts. The switch can be mounted in several different configurations, select the position you require and tighten the bolts. Do not over-tighten; the plastic micro switch can be damaged.
 - B. The mounting bracket is made of easily bendable material and may be formed to any configuration that will allow it to place the WOT switch in the proper location.
 - C. The activation arm on the micro-switch is extra long. This allows you to twist, bend, or cut it to aid in the ease of installation

- D. Bolt the mounting bracket to the throttle pedal bolt and bend the bracket so the activation arm is pressed by the throttle pedal when the throttle is pressed to the floor (wide open throttle)
- 5. Attach an 18-ga. jumper wire from the remaining terminal "ACC" of the master arming switch to one of the terminals on the wide open throttle switch.
- 6. Using the 18-ga. wire supplied with the system, connect the remaining wide-open throttle terminal to the "Red" wire on the supplied heavy duty relay. (See wiring diagram).
- 7. Use the red 12-ga. wire to connect the "BAT" terminal of the alternator or to the + post on the vehicle battery, to the "Black" wire on the heavy duty relay. (If desired a 40 amp fuse may be installed here)
- 8. Attach one wire from each of the solenoids to the "Green" wire on the relay. Note: These coils are direct current and it does not matter which wire is used. Now attach the two remaining solenoid wires to a good ground.
- 9. Attach the "White" wire from the relay to the fuel safety switch (if you are using one) (PN 15718) terminal marked NO. Using the 18-ga. blue wire, attach the other terminal on the safety switch marked (C) to ground. (See wiring Schematic) Note: If a fuel safety switch is not used simply attach the "White" wire on the relay to ground.
- 10. Reconnect the battery cable.
- 11. At this point both solenoids should be tested for proper operation. Note: (Be sure the nitrous bottle is off and there is no pressure in the N2O supply line). If you are using a fuel safety pressure switch you must use a jumper wire between the NO and C terminals when testing the solenoids. To test, turn the "arming" toggle switch to the ON position and push the "activating" wide-open throttle switch. A clicking sound should be heard as the solenoids open. IMPORTANT: Make sure that both of the solenoids are clicking! If no sound is heard or only one of the solenoids is working, check all wire connections and the wiring schematic for proper connections.
- 12. With all components mounted, feed line and electrical connections completed, connect the nitrous supply line to the bottle and FULLY open the bottle valve and carefully check connections on the nitrous side of the system for leaks and retighten fittings if necessary. With no leaks detected, start the engine and thoroughly check the fuel connections for leaks. Do not attempt to start engine if nitrous has been accidently injected into the intake manifold. Disconnect all of the coil wires and crank the engine several revolutions with the throttle wide open to clear the engine of all nitrous before attempting to start engine.
- 13. For wiring instructions on the Auto Learn TPS sensing WOT switch please see <u>TPS AUTOLEARN</u> instructions.

Wiring diagram when using WOT microswitch for activation





After a complete check and verification of all components of the system for proper installation and operation it is time to have some fun.

Note: The nitrous and fuel solenoids are rated only for intermittent duty. Do not engage either solenoid for more than 20 continuous seconds. Solenoids that have "burned or scorched" electro-magnets will not be replaced under warranty.

TESTING AND USING THE SYSTEM

All NX systems are designed for off road usage. Use extreme caution and observe all safety precautions (see your vehicles owner's manual). Select a suitable test area; your local racetrack is best. Arm the system with the cockpit N2O arming switch. Gently launch the vehicle, gradually accelerating to wide-open throttle. When WOT is achieved a noticeable surge of power should be produced. If not stop and recheck all installation procedures. Call the factory tech line if the problem cannot be located. NOTE: All vehicles equipped with factory rev-limiters should take extreme care not to over-rev the engine. If the rev-limiter is engaged with the N2O system on, serious engine damage could result. An aftermarket RPM window switch (NX PN# 18959) should be used to disengage the N2O system 200 RPM's before the rev-limiter activates. Your NX system is now ready for regular usage.

SAFETY TIPS

Do not attempt to start engine if nitrous has been accidentally injected while the engine was not running. Disconnect coil wire and turn motor with throttle wide open for several revolutions before attempting to restart. If it is not possible to disable the ignition then the spark plugs must be removed and the engine cleared of all nitrous before attempting to start engine.

- 1. Never permit oil, grease, or any other readily combustible substances to come into contact with nitrous cylinders, valves, solenoids, hoses and fittings. Oil and certain gases (such as oxygen and nitrous oxide) may combine to produce a flammable condition.
- 2. Never interchange solenoids or other appliances used for one compressed gas with those used for another.
- 3. Identify the gas content by the label on the bottle before using. If the bottle is not identified to show the gas contained, return the bottle to the supplier.
- 4. Do not deface or remove any markings, which are used for content identification.
- 5. Cylinder valves should be closed except when nitrous is actually being used.
- 6. Notify supplier of any condition, which might have permitted any foreign matter to enter the valve or bottle.
- 7. Never drop or violently strike the bottle

8. Keep valves closed on all empty bottles to prevent accidental contamination. Open the bottle valve for an instant to clear opening of any possible dust or dirt before usage. Aim bottle outlet away from all body parts. Do not point it in the direction of a person.

POWER TUNING TIPS

Nitrous oxide works well with all applications; 4 cycle, 2 cycle, diesel, and rotary engines. Each one has individual tuning characteristics, and these tips apply generally to each one. Nitrous oxide is referred to as "Liquid Supercharging" because it, in effect, does the same thing as a mechanical supercharger, forcing more fuel and oxygen into each cylinder, thus producing more power. The biggest enemy of all supercharged, turbo charged and nitrous injected engines is "DETONATION". The use of higher-octane fuel, and or a combination of better fuel and timing retard can control this. Remember detonation is a spark plug, head gasket and engine "KILLER".

- 1. Your engine should be tuned to its maximum power prior to nitrous usage.
- 2. The ignition is an integral part of the nitrous system and must be able to ignite the mixture under very high cylinder pressures. The stronger the spark the better!
- 3. In stock engine applications and street usage the spark plugs should be at least 2 steps colder than stock. Do not use platinum tip, extended tip or any plug with multiple ground straps or split ground straps. When in doubt about heat range always go one step colder. A spark plug that is too "Hot" will cause detonation, burned plugs, poor performance, and engine damage. In competition engines always use the coldest plug available. Never use an extended tip plug in a racing engine.