

INSTALLATION INSTRUCTIONS

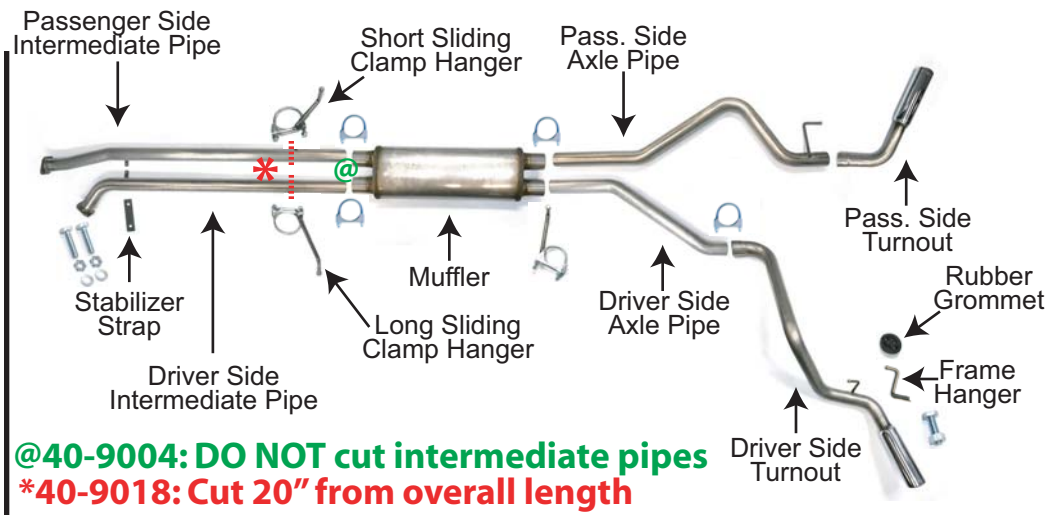
** Installation recommendation: JBA recommends in most case that the vehicle be taken to a reputable exhaust shop for installation.

40-9004 @
2007 Toyota Tundra 5.7L
Double Cab / Long Bed
40-9018 *
2007 Toyota Tundra 5.7L
Double Cab / Crew Max

Recommended Tools:

- 14mm Socket
- 12mm Socket
- 9/16" Socket
- 1/2" Socket
- 7/16" Socket

Parts List	Qty.
Muffler	1
Pass. Intermediate Pipe	1
Driver Intermediate Pipe	1
Pass. side Axle Pipe	1
Driver side Axle Pipe	1
Pass. side Turn out	1
Driver side Turn out	1
Rubber Grommet	1
Clamp Hanger	1
5/16"x1" bolt w/ Nut	1
1/4"x1" bolt w/ lw+nut	2
2-1/2" clamps	5
Frame hanger	1
Stabilizer strap	1
Sliding Clamp Hanger	2



Start:

1. Remove and inventory new JBA exhaust system.
2. Disconnect negative battery cable and allow vehicle to cool.
3. With the vehicle raised and properly supported, Remove bolt from tailpipe clamp



4. Remove clamp from tailpipe.



5. Remove tailpipe from vehicle



6. Remove bolts attaching muffler assembly to vehicle.



7. Remove muffler assembly from vehicle



9. Install intermediate pipes using factory gaskets and sliding clamp hangers



10. Tighten securely



11. Slip clamps over intermediate pipes



12. Install muffler. Check to insure full insertion



13. Install connecting strap using hardware provided.



14. Install rear muffler hanger.



15. Install left axle pipe.



16. Position clamp on muffler outlet.



17. Install right axle pipe.



18. Insert hanger rod into rubber isolator.



19. Install hanger bracket into existing hole on left rear frame



20. Tighten securely



21. Slip clamp onto left axle pipe



22. Install left tailpipe onto axle pipe, and into new hanger.



23. Slip clamp onto right side axle pipe.



24. Install turn out.



25. Align exhaust, tighten clamps securely and tack weld slip joints

