

Installation Sheet

Application Vehicle

Vehicle Name	Vehicle Code
Acura Integra GS-R	DC2
Year	Engine Type
1994~1999	B18C1
	Product Code
	104BKH03

Parts List

No.	Part Name	Size	Qty	No.	Part Name	Size	Qty
①	Front Muffler	Vehicle Specific	1	⑥	Bolt	M10 x P1.25 x L40	4
②	Middle Muffler	Vehicle Specific	1	⑦	Nut	M10 x P1.25	7
③	Main Muffler	Vehicle Specific	1	⑧	Washer	M10	11
④	Gasket	φ 61.5 x PCDD86	1	⑨	Instruction Manual		1
⑤	Gasket	φ 61.5 x P90	2	⑩			

Exhaust System Installation Procedure

1. Install the muffler according to the diagram below and hand tighten the nuts and bolts in place.
※The diagram only shows partial usage of the nuts and bolts. Please use all of them.
 2. Take note of piping clearance, gasket positioning, tip position, chassis clearance and tighten the nuts and bolts into position. Start from the catalytic converter side and work your way back.
- Torque Specification
M10 4.3~5.5N·m 4.4~5.6 kgf·m 31.8~40.5lb·ft
3. Be sure to confirm tail pipe positioning so that it does not touch the rear bumper. If the positioning is off, loosen the nuts and bolts and adjust accordingly. Failure to provide adequate clearance may cause unnecessary sound and may melt the bumper.

CAUTION

Be sure to check clearances between brake components, fuel line, and drive train components.

Checkpoints after Installation

1. After installation, move the exhaust system side to the side by hand to confirm clearances.
2. Rev the engine to 2500rpm to check for any exhaust leaks.
3. Test drive the vehicle and check for exhaust leaks or unusual sounds.
4. If anything unusual occurs in steps 1~3, reinstall the muffler system.
5. Retighten all of the nuts and bolts after 200~300km.

